

## technical data sheet






EN

### Product specifications

Click SPC with oak top layer + IXPE backing		DOP WS2023
Dimensions	Plank	1220 x 190 x 7 mm
	Box	8 planks / 1,854 m <sup>2</sup> / 18,12 kg
	Pallet	55 boxen / 101,97 m <sup>2</sup> / 1026 kg
Density	EN ISO 23996	+/- 1590 kg/m <sup>3</sup>
Installation	ISO 24334	Välinge 5Gi (dropdown)
Top layer		1 mm Europese eik (Quercus Robur)
Grading		Rustic B+
Surface		Slightly brushed
Bevel		Micro-groove 4V
Gloss level	60°	5-10%
Finishing		UV matt lacquered
	Warranty conditions	Residential use Commercial use
Application	EN 10874	Class 23-31



### Product properties

Property	Test method	min. req.	result
Indoor air certifications			A, REACH
Fire resistance	 EN 13501-1		Cfl-S1
Dimensional stability	 EN ISO 23999:2008	≤ 0.15 %	0.08%
Formaldehyde emission	 EN 717-1	≤ 0.124 mg/m <sup>3</sup>	0.040 mg/m <sup>3</sup> (E1)
Castor chair test	NALFA LF-01-2011	2500 cycles	2500 cycles, no visible damage
Underfloor heating	 EN 12667	R < 0.15 m <sup>2</sup> K/W	R = 0,034 m <sup>2</sup> K/W OK (max +28°C)
Impact sound reduction			ΔLw 18 dB (IXPE underlay)



Rustic B+

EN

## Grading description

Texture	Slightly brushed
Grading	Rustic
Colour variation	Medium
Sound knots	Allowed unlimited
Unsound knots	Allowed, not filled
Bark	Exceptionally allowed, if suited from aesthetic point of view
Sapwood	Not allowed
End crack	Max 30%; ≤ 10 mm width, ≤ 300 mm length
Surface crack	Allowed limited, not filled
Insect hole	Traces of insects allowed, insects not allowed
Decay	Not allowed
Blue/yellow stain	Allowed limited
Sound heart	Allowed
Machine marks	Not allowed



This picture is an indication of the grading as described.

## Grading description — 2 criteria

### Knots

Scale from (rigid) parquet without knots up to planks with more and larger knots



### Colour variation

From little colour variation/sapwood to bigger colour variation/sapwood

